

Work Order ID 66226

Tuesday, February 08, 2011 8:45:19 AM

Page 1

Item ID: D4149-5

Accept

Revision ID:

Item Name: Eyebolt Stud

Setup Start

Stop

Start Date: 2/8/2011 Start Qty: 7.00

Required Date: 2/8/2011 Req'd Qty: 7.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4149

B

105

0.00



Mill Conv

Memo

0.00

Conventional Milling Machine

drill out holes to .250

11/02/10 (5)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

11/02/10 (5)

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

11/02/10 (5)

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Page 2

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Date:

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

150

Identify as per dwg & Stock Location B3

0.00

Packaging

Memo

0.00

Packaging

re-identify using new B/N

160

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

11/2/10 SP 52

11/02/10 DJ

4 660210

Picklist Print

Tuesday, February 08, 2011 8:45:16 AM

Page 1

Work Order ID: 66226

Parent Item: D4149-5

Parent Item Name: Eyebolt Stud




Start Date: 2/8/2011

Required Date: 2/8/2011

Start Qty: 7.00

Required Qty: 7.00

Comments: IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4149-5  Eyebolt Stud		Manufactured	No				Each	1.0000		7			

Location

ENG

64213

Loc Qty

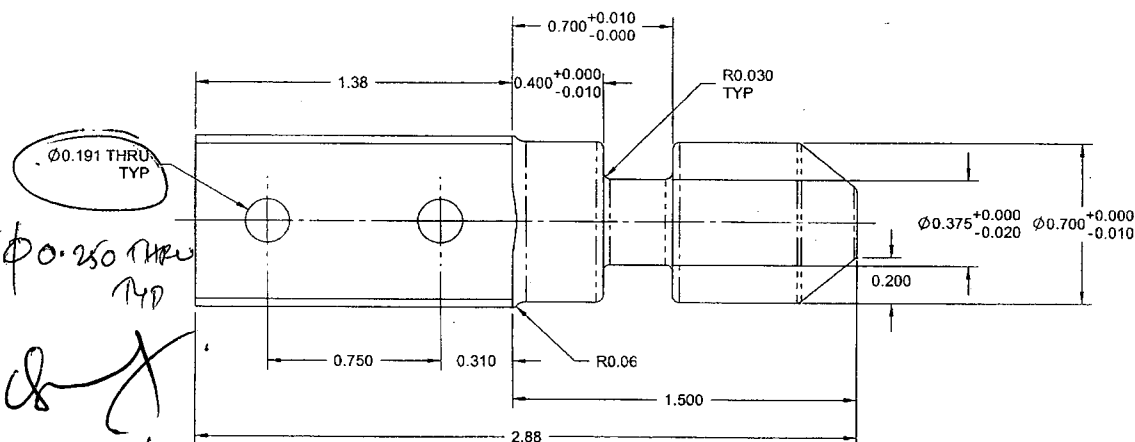
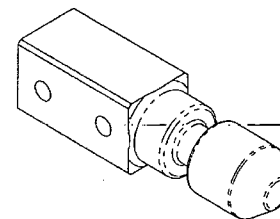
1

1

Loc Code



5 11/02/10



D4149-5 EYEBOLT STUD

RELEASED

2010-07-16

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR PER ASTM A276 OR A582
REF DART SPEC MS304B OR MS303B
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4149-5" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.33 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4149	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		AFT X-TUBE LUG ASSY	NTS
DATE	10.07.05	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	